

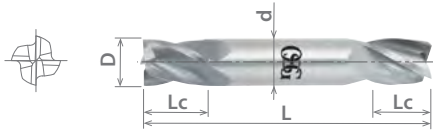


List 424

OSG STANDARD CARBIDE DOUBLE END SQ

SPEED FEED 1406-1407	CARBIDE	BR	TiAlN	4 FLUTE	30°			STUB	REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/32" ≤ D ≤ 1/2"	+0 / -0.002"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Surface Treatment
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
424-0312	●	1/32	0.078	1.500	0.125	BRIGHT
424-031211	●	1/32	0.078	1.500	0.125	TiAlN
424-0469	●	3/64	0.094	1.500	0.125	BRIGHT
424-046911	●	3/64	0.094	1.500	0.125	TiAlN
424-0625	●	1/16	0.125	1.500	0.125	BRIGHT
424-062511	●	1/16	0.125	1.500	0.125	TiAlN
424-0781	●	5/64	0.156	1.500	0.125	BRIGHT
424-078111	●	5/64	0.156	1.500	0.125	TiAlN
424-0938	●	3/32	0.188	1.500	0.125	BRIGHT
424-093811	●	3/32	0.188	1.500	0.125	TiAlN
424-1094	●	7/64	0.219	1.500	0.125	BRIGHT
424-109411	●	7/64	0.219	1.500	0.125	TiAlN
424-1250	●	1/8	0.250	1.500	0.125	BRIGHT
424-125011	●	1/8	0.250	1.500	0.125	TiAlN
424-1406	●	9/64	0.281	2.000	0.188	BRIGHT
424-1562	●	5/32	0.313	2.000	0.188	BRIGHT
424-156211	●	5/32	0.313	2.000	0.188	TiAlN
424-1875	●	3/16	0.375	2.000	0.188	BRIGHT
424-187511	●	3/16	0.375	2.000	0.188	TiAlN
424-2188	●	7/32	0.500	2.500	0.250	BRIGHT
424-2500	●	1/4	0.500	2.500	0.250	BRIGHT
424-250011	●	1/4	0.500	2.500	0.250	TiAlN
424-3125	●	5/16	0.500	2.500	0.313	BRIGHT
424-312511	●	5/16	0.500	2.500	0.313	TiAlN
424-3750	●	3/8	0.500	2.500	0.375	BRIGHT
424-375011	●	3/8	0.500	2.500	0.375	TiAlN
424-4375	●	7/16	0.563	2.750	0.438	BRIGHT
424-5000	●	1/2	0.625	3.000	0.500	BRIGHT
424-500011	●	1/2	0.625	3.000	0.500	TiAlN

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High			300	400	17-4 PH	6061	Casting	Inconel			6Al4V	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1045	1065	4140				4340	7075			(30 HRC)					
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ⊙ Best

